Secondary Mirror Assembly Secondary Mirror 18 Segment Primary Mirror Aft Optics Subsystem

#### James Webb Space Telescope

Stationkeeping SCAT Thrusters

Secondary Mirror Support Structure

**Spacecraft Bus Radiation Shades** 

-J2 Equipment Panel

Star Trackers

**OTE Omni** 

Frill

Spacecraft Omni

LV Adapter Ring

Gimballed Antenna Assembly

#### March 27, 2013 Eric P. Smith JWST Program Office

Membrane Tensioning System

Sunshield Layer 5

Sunshield Layer 1

Mid Spreader Bar

Mid Boom

Forward Spreader Bars

Forward UPS Assembly

Spacecraft Bus



## FUNDED SCHEDULE RESERVE





#### SPACECRAFT

- Spacecraft CDR passed in January (final major design review, only 15 RFAs, most requests for information)
- >97% of Observatory, by mass, now built, in fabrication, or ready for fabrication



Panel integration demonstration on spacecraft mock-up

#### Flight Hardware



Panel Fit Check on Cone

# SPACECRAFT: SUNSHIELD

All full-scale engineering layers complete, folding, deployment testing happening now

Flight Sunshield manufacturing underway

#### Stringing Operations









Folding: Engineering layers 1-5

Hole tool operations





#### ISIM! 25-MARCH-2014

# REPLACEMENT DETECTORS

All NIRCam new focal plane arrays (FPA) installed (~9 months ahead of schedule)

New NIRSpec FPA delivered to GSFC (installation planned for CV3)

2 of 4 new detectors selected for FGS/NIRISS (installation planned for CV3)

All new detectors meet or exceed their requirements

# ISIMTESTING





#### TELESCOPE: OPTICS

2

18 segments, secondary and spares at GSFC

# TELESCOPE: BACKPLANE



Backplane Center Section & Backplane Support Fixture at NGAS for Static Loads Testing Completed Wing backplanes being tested at ATK, Secondary Mirror Mount delivered to NGAS

# TELESCOPE PATHFINDER

- Center Section Pathfinder
- Assembled at NGAS
  - Used for mirror assembly practice @ GSFC and ground support equipment testing during OTIS



# OTISTESTING

Chamber A modifications complete, cleanroom complete, testing hardware arriving at JSC





Rails into Chamber A from clean room



Load Testing of Rod Assy. At Exelis



Painted USF and ready for chamber install



Painted HOSS and ready for chamber install



NASA visit to ACU during final fabrication effort

# MILESTONE PERFORMANCE

	Total Milestones	Total Milestones Completed	Number Completed Early	Number Completed Late	Deferred to Next Year
FY2011	21	21	6	3	0
FY2012	37	34	16	2	3
FY2013	41	38	20	5	3
FY2014	36	15	7	11*	4

\*Late milestones have been completed one or more months late or are forecast to complete one or more months late within the fiscal year. Six Government shutdown-related delayed milestones are included in this tally.

# PROGRAM WATCH LIST

- Low FY14 unencumbered Unallocated Future Expenses (UFE)
- MIRI Cryocooler (schedule, technical, cost)
- 3/4" Non Explosive Actuator, Star Tracker Assembly and Spacecraft Radiator. All issues know prior to spacecraft CDR that will require work this year.
- Mid-infrared stray light
- Resolution of FGS-ISIM communications issue from CV#1

# YEARLYTHEMES

- 2013: Instrument Integration: The Science instruments will be finished and begin their testing as an integrated science payload
- 2014: Manufacturing the Spacecraft: Construction will commence on the spacecraft that will carry the science instruments and the telescope
- 2015: Assembling the Mirror: The mirror segments, secondary mirror and aft optics will all be assembled into the telescope
- 2016: Observatory Assembly: The three main components of the observatory will be completed (instruments, telescope, spacecraft)
- 2017: Observatory Testing: The three main components of the observatory will be tested and readied for assembly (instruments, telescope, spacecraft) into a single unit
- 2018: Kourou Countdown: All parts of the observatory will be brought together, tested and readied for launch in Kourou, French Guiana

# SUMMARY

- Project continuing Integration and Test activities
- Technical progress continues to be significant
  - Instruments delivered, completed flight mirrors at GSFC, sunshield flight build started, spacecraft component manufacturing begun
- Project is performing <u>within the budget, to schedule, with same</u> <u>amount of schedule reserve held since 2011</u>.
- FY14 is the peak funding year with many critical activities

